



**GRAVITY CAST PVT. LTD.**  
GRAVITY GROUP OF COMPANIES

## Material - ASTM A 510 1118

**Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Wire Rod, Round Wire and Steel**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - ASTM A 510 1118 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Wire Rod, Round Wire and Steel**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Wire Rod, Round Wire and Steel**

Chemical Composition			Heat Treatment	
Carbon	C %	0.140 - 0.200	As Raw or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	1.300 - 1.600		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.080 - 0.130		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	345 - 515
			Yield Strength in Mpa	205 - 415
			Elongation in %	5 - 25
			Reduction of Area in %	-
			Hardness in HB	55 - 80
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
G11180	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing
1118	SAE	USA	Steel
1118	AISI	USA	Steel
A 576 1118	ASTM	USA	Steel and Bar
A 1040 1118	ASTM	USA	Steel
A 108 Grade 1118	ASTM	USA	Steel and Bar
A 29 1118	ASTM	USA	Steel and Bar

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**